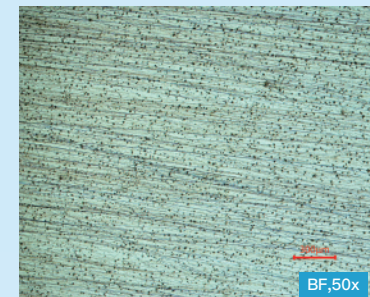
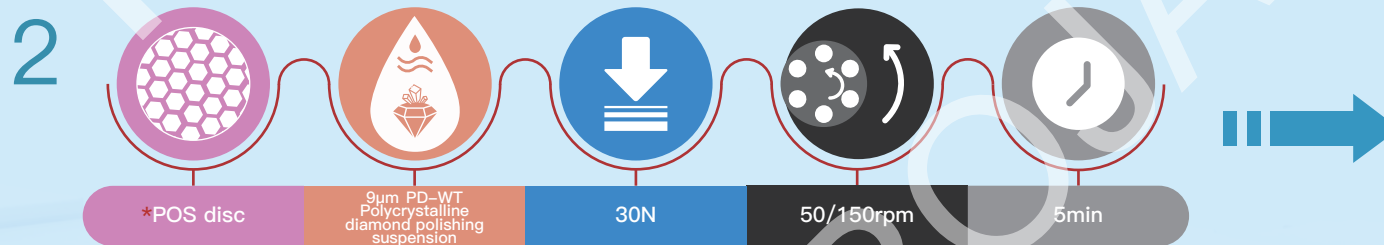
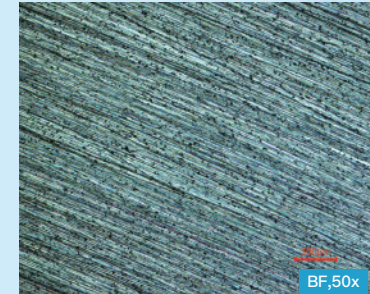
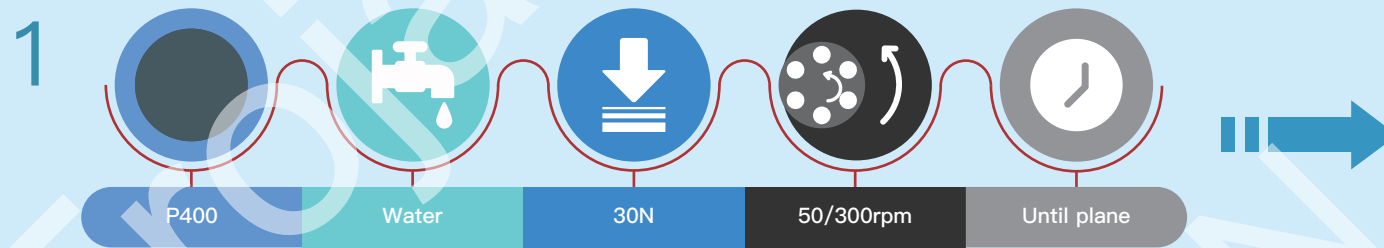
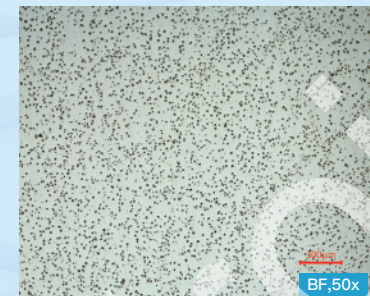
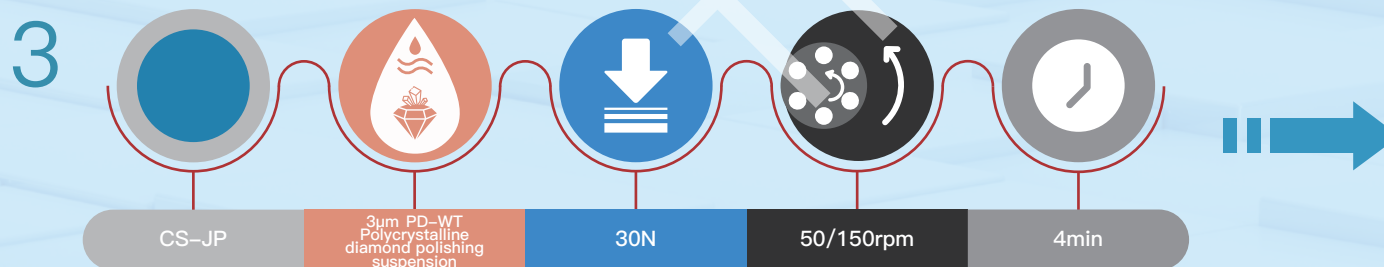


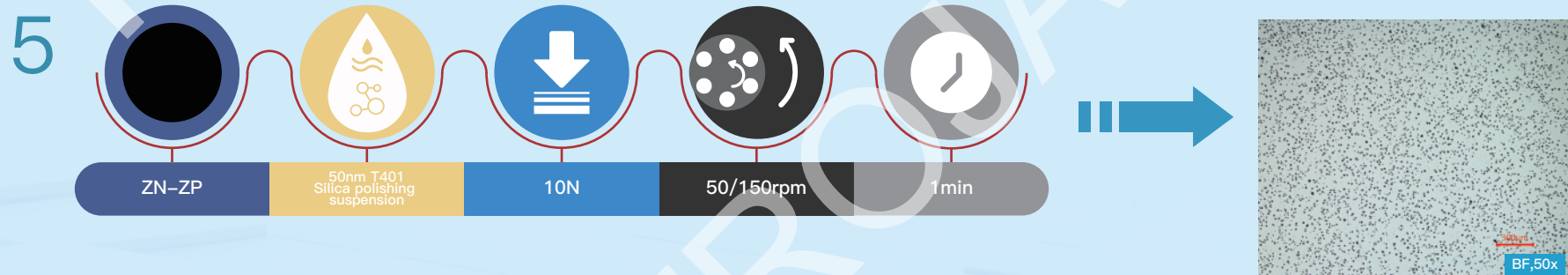
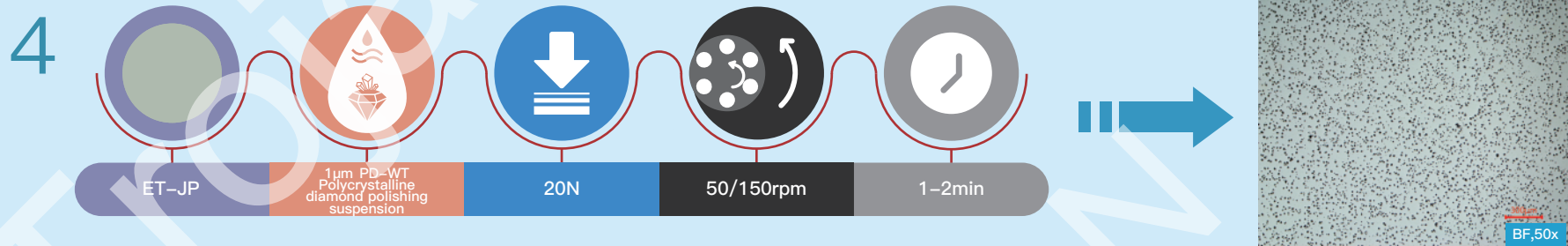
# Preparation Procedure—Ductile Iron



\*POS discs can be replaced with P800 or P2000 sandpaper.



# Preparation Procedure—Ductile Iron



Immerse in 4% nitric acid alcohol solution for 10–60 seconds

